



我们拥有：

20吨以下铸钢件、15吨以下锻件的优质供应商

We possess:

the quality suppliers who can provide less than 20 tons
steel casting and under 15 tons forge piece

DCH 大成机械

常州市武进大成橡胶机械厂

Changzhou Wujin Da Cheng Rubber Machinery Plant

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DCH 大成机械
DaCheng machinery

常州市武进大成橡胶机械厂

Changzhou Wujin Da Cheng Rubber Machinery Plant



企业简介

常州市武进大成橡胶机械厂坐落于美丽富饶的长江三角洲中心地带常州市武进区雪堰镇潘家，与无锡、宜兴毗邻，文化经济发达，交通便利。

常州市武进大成橡胶机械厂成立于一九九六年三月，厂房面积6000余平方米。先后通过了ISO9001质量管理体系认证、ISO14001环境管理体系认证和GB/T28001职业健康安全管理体系认证。

企业的高效运作，离不开优秀的平台支撑。常州市武进大成橡胶机械厂注重员工整体素质的培养，现已拥有一支经验丰富的专业管理及操作团队。常州市武进大成橡胶机械厂一向注重生产设备的更新换代，主要生产设备有3×10米数控龙门镗铣床，2.5×4米五面体加工中心，3.5米数控、普通立车，2.5米数控立车，1.6米数控立车，数控卧车，摇臂钻床等。

常州市武进大成橡胶机械厂非常关注加工产品的质量，注重先进计量器具的配置，除分别为检验人员和现场操作人员配备必要的检测工具外，还先后购置了包括磁粉和UT探伤仪、硬度计、粗糙度仪和一套专做校正用的德国马尔内外径千分尺、游标卡尺等。

同时，常州市武进大成橡胶机械厂也注重加强与锻件供应商的合作，并在合作过程中不断提升供应商的竞争力，可向您推荐20吨以下铸钢件、15吨以下锻件的优质供应商。

BRIEF INTRODUCTION

Changzhou Wujin Da Cheng Rubber Machinery Plant stands in the resourceful center of Yangtze River Delta, Pan House, Xueyan Town Wu Jin District, Changzhou City with Wuxi and Yixing as its neighbours. It enjoys not only advanced culture and economy but also convenient transportation.

Changzhou Wujin Da Cheng Rubber Machinery Plant, born in March, 1996, has the plant coverage of more than 6000 square meters. It successively gained series of certifications including ISO9001, ISO14001, OHASAS18001.

Efficient work without excellent platform as the backstop. Changzhou Wujin Da Cheng Rubber Machinery Plant attaches so much importance on cultivating the whole quality of its employees that owns an experienced team of professionals who engage in management and operation.

Changzhou Wujin Da Cheng Rubber Plant always lays stress on upgrade of manufacturing equipments. Such key equipments are the digital-controlled plane milling and boring machine of 3m * 10m, the 5-Face machining center of 2.5m * 4m, digital-controlled and normal vertical lathe of 3.5 m, digital-controlled vertical lathe of 2.5 m, digital-controlled vertical lathe of 1.6 m, digital-controlled sleeper, radial drill etc.

Changzhou Wujin Da Cheng Rubber Machinery Plant is very concerned about the quality of processing products and pays attention to equipment of advanced measuring instruments. In addition to necessary inspection tools for the inspector and the site operator, it also bought magnetic powder for test and many professional instruments such as UT flaw detector, hardness instrument, roughometer and a set of Germany Maldives external micrometer and vernier caliper specially for calibration.

In the mean time, Changzhou Wujin Da Cheng Rubber Machinery Plant highlights strengthening the cooperation with suppliers of casting and forging and keeping improving competitiveness during the cooperation. We can sincerely recommend to you Less than 20 tons steel casting, 15 tons forging quality suppliers.

合作、共赢、共享

Cooperation, sharing, win-win



主要客户 Main customers

山特维克矿山工程机械（中国）有限公司
Sandvik Mining and Construction (China) Co.,Ltd

美卓矿机（中国）有限公司
Metso Minerals (China) Co.,Ltd

ABB(上海)高压电机有限公司
ABB Electrical Machines Co.,Ltd

南京晨光股份有限公司
Nanjing Aerosun Corporation

上汽轮机厂
Shanghai Turbine Company

无锡润和机械有限公司
Wuxi Runhe Machine Co.,Ltd



企业理念 Enterprise idea

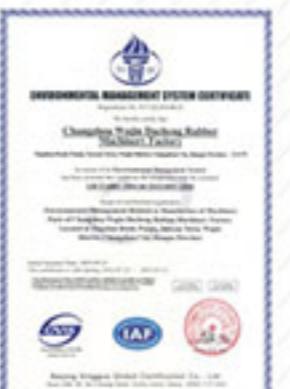
诚信：是企业的根本
Honesty: Basis of the company

质量：是企业的生命
Quality: Life of the company

安全：是企业的保障
Safety: Guarantee of the company

创新：是企业的源泉
Innovation: Source of the company

协作：是企业的素质
Cooperation: Quality of the company



Machining center
加工中心

数控龙门镗铣床B1-236
Gantry type CNC boring and milling machine B1-236



XH(K)2420-400立式加工中心1台
XH(K)2420-400 Vertical machining center 1 set



HTM-1500G加工中心1台
HTM-1500G Machining center 1 set

Vertical Lathe
立式车床

KC5235数控立车2台
KC5235CNC vertical lathe 2 sets



KC5225E数控立车3台
KC5225E CNC vertical lathe 3 sets



KC5116E数控立车2台
KC5116E CNC vertical lathe 2 sets

Horizontal Lathe
卧车

CKJ61125数控卧车6台
CKJ61125 CNC lathe 6 sets



HTM-TC40X2750数控卧车1台
HTM-TC40X2750 CNC lathe 1 set



Z30100 摆臂钻床4台
Z30100 radial drilling machine 4 sets

公司采用ERP和OA系统实行信息化管理，全面贯彻：“了解上工序，做好本工序，服务下工序。”的原则，将企业内部各工序市场链化。真正实现：“以市场为导向，以设计为核心，以数控为保证，以QEA为纽带，按6Σ的要求竭诚满足用户，最终制成高品质、低成本、耗时少，服务好的机械零部件。”

The Plant adopts information management through ERP and OA systems, thoroughly implement the principle of "understanding the last procedure, accomplishing the current procedure, serving the next procedure", realizes the interior market chain for each procedure of the plant, so as to really make the plant "market-oriented, design-centered, digital-control-guaranteed, QEA-connected and strive for satisfying the customer with the 6Σ requirement to eventually make the machinery parts with high quality, low cost and time-consuming as well as good service."

量检具 Gage



游标卡尺0~2000mm 3套
Vernier caliper



高度游标卡尺0~1500mm
Height gauge



深度游标卡尺0~500 3套
Depth vernier calliper



内径千分尺50~3000mm
Internal micrometer



外径千分尺0~150mm 3套
Outside micrometer



外径千分尺150~1000mm 3套
Outside micrometer

量检具 Gage



海克斯康桥式三坐标
Hexagon bridge type CMM



磁粉探伤仪
Magnetic particle flaw detector



硬度计
Hardness tester



斯派克光谱仪
Speike optical spectrometer



便携式超声波探伤仪
Portable ultrasonic flaw detector



粗糙度仪
Roughmeter

企业产品
Enterprise product



上壳体
Top shell



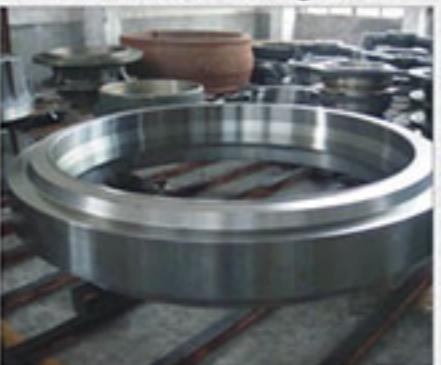
配重
Counter weight



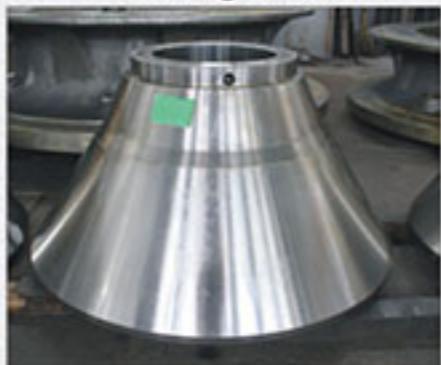
轴承座
Bearing block



下壳体
Bottom shell



氨合成塔外壳
Shell of ammonia synthesis tower



锥体
Head



锥体
Head



锥齿轮
Bevel gear



锥齿轮
Bevel gear

企业产品
Enterprise product



轴套壳体
CTshaft box shell



冷却水套
Water chamber



主轴
Main shaft



上法兰
Upper flange



偏心轴
Eccentric shaft



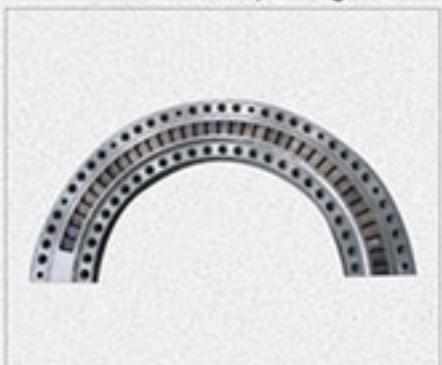
汽轮机隔板
Turbine diaphragm



动颚
Swinging jaw



汽轮机隔板
Turbine diaphragm



高低压喷嘴
High and low pressure nozzle